



*"You won't believe it until you try it!"*

*Flex-Temp Additive*

FLEX-TEMP ADDITIVE IS AN EXTREMELY POTENT CURE PROMOTER, DESIGNED FOR COLD TEMPERATURE OR FAST CURE APPLICATIONS WITH FLEXKRETE.

**AT 32°F., FLEXKRETE WILL SET IN Approx. 1 HOUR.**

**IN WARMER CONDITIONS, A 5 MINUTE SET TIME MAY BE ATTAINED.**

Ambient temperature, as well as material & substrate temperature, determine the time at which FlexKrete reacts for the final cure.

#### GENERAL MIXING INSTRUCTIONS:

1. Add the standard catalyst and power mix for 30 seconds, then,
2. MIX IN FLEX-TEMP ADDITIVE—  
AT THE RATE OF **.5 — .1%** of the FLEXKRETE, and mix for, at least, another 30 seconds.  
**ADD THE TWO CATALYSTS SEPARATELY—DO NOT MIX THE TWO TOGETHER!**
3. Add aggregate immediately, mix for 60 seconds, and place material.  
(Always use large mud paddle, to get a thorough mix)

#### **EXAMPLE:**

IF YOU ARE MIXING:

1 gallon of FlexKrete (128 OZ.)—.75% X 128 OZ.=.96 oz.— Use 1 oz.

1/2 gallon of FlexKrete (64 oz.)—.75% x 64 oz. = .48 oz.— Use 1/2 oz

1 quart of FlexKrete (32 oz.) — 75% x 32 oz = .24 oz — Use 1/4 oz.

AT 32°F., FLEXKRETE WILL SET IN ABOUT AN HOUR.

AT 60°F., FLEXKRETE WILL SET IN ABOUT 15 MINUTES.

**(THESE ARE AVERAGES AND WILL VARY WITH OVERALL CONDITIONS).**

INCREASE AMOUNT OF FLEXTEMP FOR FASTER SET TIME AND DECREASE FOR SLOWER SET TIME.

CAUTION SHOULD BE TAKEN WHEN USING FLEX-TEMP, SO AS NOT TO ATTAIN A CURE SOONER THAN DESIRED. Measure carefully & mix properly.